rtautomation.com



# **460TCPSC-N34**

## TCP/IP Socket Connection to Siemens S7 PLCs

#### **FEATURES**

- Support up to 10 TCP/IP devices
- Parse & concatenate
   ASCII data in up to 50
   segments by delimiter
   or offset
- Supports connections to five Siemens S7 PLCs
- Up to 150 read and 150 write requests per connection
- Effortless Browser
  Based Configuration,
  no programming
  software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

#### Map Your Siemens S7 PLC Data to a TCP/IP Socket

The 460TCPSC moves data between up to 10 Ethernet TCP/IP devices and up to five Siemens S7 PLCs.

Best of all, the product is made in the USA, always in stock, and comes with 5-year warranty.

#### How Do I Use the 460TCPSC-N34 in My Application?

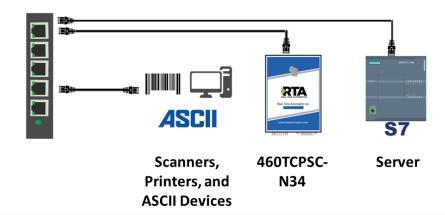
Incoming and outgoing ASCII data in TCP/IP packets are parsed into data segments and given a data type. Those values are them mapped to mating memory locations in your Siemens S7 PLC.

It really is that simple.

### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.



A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: To move your data where you need it, when you need it, and how you need it.

Ethernet TCP/IP			
Operation Mode	Client or Server		
Maximum Number of Devices Supported	10		
Maximum Number of Characters Transferred	1024		
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured		
Parsing	Parse String of ASCII Data in up to 50 Segments by Delimiter or Offset		
Concatenation	Concatenate up to 50 segments/strings of ASCII data with optional delimiter		
S7 Client			
PLC Support	S7 300/400/1200/1500		
Maximum Number of PLCs Supported	5		
Maximum Number of Inputs/Outputs per PLC	150		
Maximum Number of Bytes per Scan Line	400		
Memory Area Access	Input (I), Output (Q), and Data Block( DB)		
Supported Data Types	8 Bit Int, 16 Bit Int, 32 Bit Int, 32 Bit Float, Bool and Char Array		
INCLUDED WITH GATEWAY			
3' power cable with flying leads	5-year hardware warranty		
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life		
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff		
Manual			

ELECTRICAL / ENVIRONMENTAL			
DC Input Voltage	8 VDC @ 230mA to 28 VDC @ 80 mA		
Maximum Baud Rate	115K baud		
Operating Temperature	-40 C to 85 C		
Certification	RoHS-Compliant, UL, CUL, CE Approvals, Class I Div 2		
ENCLOSURE / HARDWARE			
Size	4.2" x 3.25" x 1"		
Weight	7 oz		
Enclosure Type	Anodized Aluminum		
Mounting	Din rail or panel mount		
LEDs	Ethernet link/data LED, Ethernet speed LED, power LED, & 2 general purpose LEDs on side		
GATEWAY FEATURES & FUNCTIONS			
Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.		
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.		
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.		
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.		
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.		

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Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460TCPSC-N34	Connects up to 10 Ethernet TCP/IP devices with as many as five Siemens S7 PLCs



Made in the



Always In





