Access DF1 Devices via a
TCP/IP Socket Connection with Wireless Capabilites

FEATURES

- Support up to 10 TCP/IP devices

- Parse & concatenate ASCII data in up to 50 segments by delimiter or offset

- Support for PLC5, SLC and MicroLogix PLCs

- Connect up to 32 DF1 serial devices

- Effortless Browser Based Configuration, no programming software is required

- Simple data translation allows you to manipulate data as it passes between protocols

- Guaranteed Stock

- 5-Year Hardware Warranty

Map Your Legacy PLC to a TCP/IP Socket

You can now make your legacy serial PLCs look like Ethernet TCP/IP data! Any of your old serial PLCs like the PLC5, SLC, or MicroLogix can now provide data to Ethernet TCP/IP applications. Connect to your Ethernet TCP/IP devices over Wi-Fi using Wi-Fi IEEE 802.11 b/g/n at 2.4GHz with AES encryption 128-bit.

It's the perfect tool to keep those old legacy PLCs from the scrap pile.

How Do I Use the 460TCPDFM-N700 in My Application?

Incoming and outgoing ASCII data in TCP/IP packets are parsed into data segments and given a data type. Those values are them mapped to mating file locations in the DF1 devices like N7:200 or F9:1.

It really is that simple.

Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

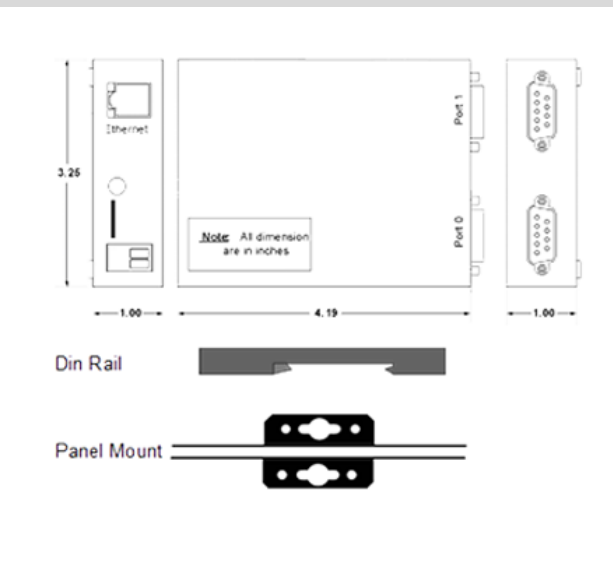**Scanners, Printers, and ASCII Devices**   **460TCPDFM-N700**   **DF1 Slave Devices**

A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

Specification

Ethernet TCP/IP

Operation Mode	Client or Server
Maximum Number of Devices Supported	10
Maximum Number of Characters Transferred	1024
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse String of ASCII Data in up to 50 Segments by Delimiter or Offset
Concatenation	Concatenate up to 50 segments/strings of ASCII data with optional delimiter

DF1 Master

Operation Mode	DF1 Master Full Duplex and DF1 Master Half Duplex
PLCs Supported	MicroLogix 1000, SLC 5/03 5/04 5/05, most PLC5s
Maximum number of Devices supported	1 in Full Duplex Mode, 32 in Half Duplex
Data Type Supported	100 Integers or 100 Binaries, or 50 floats, 82 character string per Scan line
Scan Lines	100 input / 100 output
Physical Connections	RS-485 and RS-232

INCLUDED WITH GATEWAY

3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Optional: Generic 1761-CBL-PM02 Cable	Optional: NULL Modem Cable

ELECTRICAL / ENVIRONMENTAL

DC Input Voltage	12-24 VDC
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals

ENCLOSURE / HARDWARE

Size	4.19" x 3.25" x 1"
Weight	6.5 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Power LED, Ethernet link/data LED, & Ethernet speed LED

GATEWAY FEATURES & FUNCTIONS

Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.

Din Rail

Panel Mount

NOT EXACTLY WHAT YOU WERE LOOKING FOR?
Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460TCPDFM-N700	Connects up to 10 Ethernet TCP/IP devices with as many as 32 DF1 slaves

Made in the U.S.A.   Always In Stock   Ready to Ship   Expert Support