

## TCP/IP Socket Connection to ASCII

### FEATURES

- Support up to 10 TCP/IP devices
- Parse & concatenate ASCII data in up to 50 segments by delimiter or offset
- Parse ASCII data in up to 50 segments by delimiter or offset
- Concatenate up to 50 data segments into a string
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

### Map Your ASCII Devices to a TCP/IP Socket

The 460TCPA moves data between ASCII RS232, RS422, or RS485 devices over to Ethernet TCP/IP connections.

With the 460TCPA, you now have a solution to get ASCII barcode readers, ASCII weigh Scales, ASCII printers, and other ASCII devices connected to your TCP/IP Devices.

### How Do I Use the 460TCPA-NNA1 in My Application?

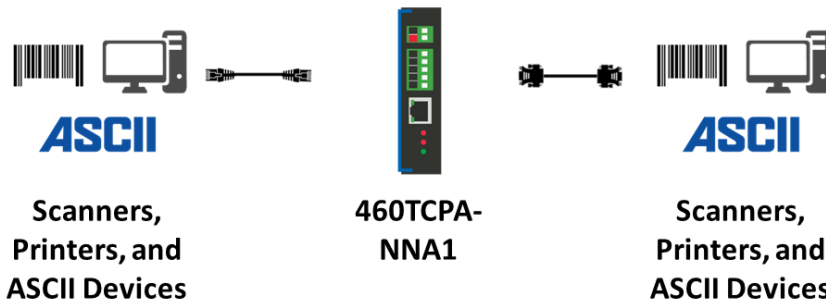
Incoming and outgoing ASCII data in TCP/IP packets is parsed into data segments and given a data type. Those values are then mapped to a TCP/IP device.

If your device uses delimiters, the 460TCPA can be configured to automatically remove the delimiters on incoming messages and add delimiters back in on outgoing messages.

### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.



**A Solution, A Philosophy, the RTA Way.** We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

| Ethernet TCP/IP   |   |
|---|---|
| Operation Mode  | Client or Server  |
| Maximum Number of Devices Supported                                 | 10  |
| Maximum Number of Characters Transferred                            | 1024  |
| Delimiter Processing  | Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured |
| Parsing   | Parse String of ASCII Data in up to 50 Segments by Delimiter or Offset                                  |
| Concatenation   | Concatenate up to 50 segments/strings of ASCII data with optional delimiter                             |
| ASCII   |   |
| Operation Mode  | Bidirectional ASCII Transmit and Receive  |
| Maximum Number of Devices Supported                                 | 2   |
| Concatenation   | Concatenate up to 50 segments data in a delimited ASCII sting   |
| Maximum Number of ASCII Characters Transferred                      | 1024 in each direction  |
| Delimiter Processing  | Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured |
| Parsing   | Parse string of ASCII data in up to 50 segments by delimiter or offset                                  |
| INCLUDED WITH GATEWAY   |   |
| 3' power cable with flying leads                                    | 5-year hardware warranty  |
| IPSetup software – automatically locates RTA gateway on the network | Unlimited firmware feature upgrades for life  |
| CAT5 crossover cable for direct connection to PC during programming | Complete, unlimited access to our industry leading support staff  |
| Manual  |   |

| ELECTRICAL / ENVIRONMENTAL   |  |
|------------------------------|--|
| DC Input Voltage             | 12-24 VDC  |
| Maximum Baud Rate            | 115K baud  |
| Operating Temperature        | -40 C to 85 C  |
| Certification                | RoHS-Compliant, UL, CUL, CE Approvals  |
| ENCLOSURE / HARDWARE         |  |
| Size                         | 3.88" x 2.57" x 1.06"  |
| Weight                       | 5.5 oz   |
| Enclosure Type               | Anodized Aluminum  |
| Mounting                     | Din rail or panel mount  |
| LEDs                         | Power LED & 2 general purpose LEDs on side   |
| GATEWAY FEATURES & FUNCTIONS |  |
| Alarming                     | Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.      |
| Gateway Security             | You can configure up to 9 different users access to diagnostic and configuration screens.  |
| Translation Table            | Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.                                      |
| Status and Counters          | Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device. |
| Diagnostic Logging Page      | Allows users to see and log start up sequences, protocol specific messages & error messages.   |



**NOT EXACTLY WHAT YOU WERE LOOKING FOR?**  
 Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at [www.rtautomation.com/products](http://www.rtautomation.com/products). We also offer customizations for unique applications.

| CATALOG #    | DESCRIPTION   |
|--------------|---|
| 460TCPA-NNA1 | Connects up to 10 Ethernet TCP/IP devices with as many as two ASCII devices |



Made in the  
**U.S.A.**

Always In  
**Stock**

Ready to  
**Ship**

Expert  
**Support**