

CONTACT US! 1-800-249-1612 rtautomation.com

### **Real Time Automation Gateways**

## 460MRSDFM-N700

#### **Connect a Modbus RTU Master to Serial DF1 PLCs**

#### **FEATURES**

- Fully configurable Modbus RTU slave
- Move up to 100 groups of 512 contiguous coils or 512 contiguous registers to or from your Modbus RTU master
- Support for PLC5, SLC and MicroLogix PLCs
- Connect up to 32 DF1 serial devices
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

#### Connect Your DF1 PLC5, SLC, or MicroLogix PLC to a Modbus RTU Master Device

Your legacy Allen-Bradley serial PLC can now communicate with a Modbus RTU master.

It's the perfect tool to save legacy PLCs from the scrap pile and extend their useful life.

#### How Do I Use the 460MRSDFM-N700 in My Application?

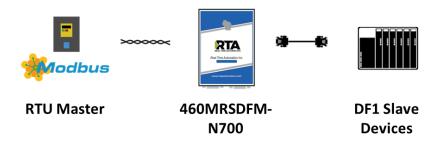
Modbus register and coil data is mapped to files in the PLCs data tables. For example, you can map N7:200 to Modbus register 40200 to be read by your Modbus master. Bi-directional data transfer is supported.

It really is that simple.

#### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.



A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: To move your data where you need it, when you need it, and how you need it.

# Specification

Modbus RTU Slave		
Operation Mode	Modbus RTU Slave	
Function Codes Supported	1,2,3,4,5,6, 15 & 16	
Swapping	Byte and Word Swapping	
Maximum Modbus RTU Master Connections	1	
Contiguous Data Areas	200 Total - 100 reads & 100 writes	
Data Area Limits	512 Contiguous Coils or 512 Contiguous Registers	
DF1 Master		
Operation Mode	DF1 Master Full Duplex and DF1 Master Half Duplex	
PLCs Supported	MicroLogix 1000, SLC 5/03 5/04 5/05, most PLC5s	
Maximum number of Devices supported	1 in Full Duplex Mode, 32 in Half Duplex	
Data Type Supported	100 Integers or 100 Binaries, or 50 floats, 82 character string per Scan line	
Scan Lines	100 input / 100 output	
Physical Connections	RS-485 and RS-232	
INCLUDED WITH GATEWAY		
3' power cable with flying leads	5-year hardware warranty	
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life	
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff	
Optional: Generic 1761-CBL-PM02 Cable	Optional: NULL Modem Cable	

#### ELECTRICAL / ENVIRONMENTAL

DC Input Voltage	12-24 VDC	
Maximum Baud Rate	115K baud	
Operating Temperature	-40 C to 85 C	
Certification	RoHS-Compliant, UL, CUL, CE Approvals	
ENCLOSURE / HARDWARE		Ithernet d
Size	4.19" x 3.25" x 1"	di la
Weight	6.5 oz	3,25
Enclosure Type	Anodized Aluminum	
Mounting	Din rail or panel mount	Note: Al dimension
LEDs	Power LED, Ethernet link/data LED, & Ethernet speed LED	are ninches
<b>GATEWAY FEATURES &amp; FUNCTIO</b>		
	Set <, <=, >, >=, ==, !=, and change-of-state rules	- 1.00
Alarming	on any data moving through the gateway. If alarm	Din Rail
5	rule is triggered an email notification can be sent.	
	You can configure up to 9 different users access to	
Gateway Security	diagnostic and configuration screens.	Panel Mount
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.	
	Protocol specific status, counters, and error	NOT EXACTLY WHAT YOU WERE LOOKING FOR?
Status and Counters	messages are accessible within the gateway's	Real Time Automation offers a full line of gateway products.
	diagnostics page. They can also be delivered to a	Give us a call at 1-800-249-1612. Or, check out a listing at
	connected device.	www.rtautomation.com/products. We also offer
		customizations for unique applications.
	Allows uppers to soo and log start up assurances	
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.	
	protocol specific messages & effor messages.	

CATALOG #	DESCRIPTION
460MRSDFM-N700	Connects a Modbus RTU master with as many as 32 DF1 slaves





U.S.A. 🗮





Expert Support

**Real Time Automation, Inc.** 

solutions@rtautomation.com

1-800-249-1612