Ethernet TCP/IP to Modbus RTU Slave

FEATURES

- Fully configurable Modbus RTU master

- Connects up to 32 Modbus RTU slaves

- Support up to 10 TCP/IP devices

- Parse & concatenate ASCII data in up to 50 segments by delimiter or offset

- Effortless Browser Based Configuration, no programming software is required

- Simple data translation allows you to manipulate data as it passes between protocols

- Guaranteed Stock

- 5-Year Hardware Warranty

Get Data from Modbus RTU Slaves into Your Ethernet TCP/IP System

The 460MMTCP moves data between up to 32 Modbus RTU slaves and an Ethernet TCP/IP device. With the 460MMTCP, you have a tool to help you map Modbus RTU device data into PC or embedded TCP socket-based systems.

Best of all, the product is made in the USA, always in stock, and comes with 5-year warranty.

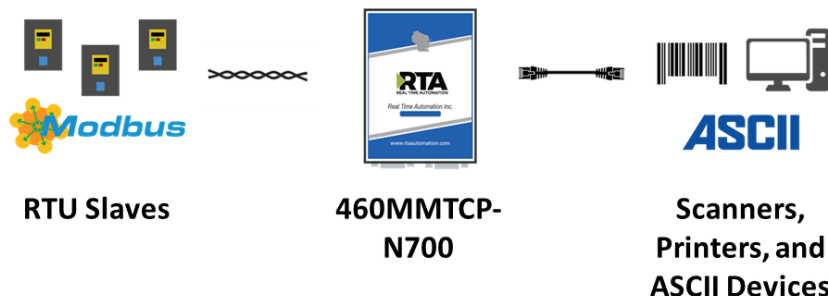### How Do I Use the 460MMTCP-N700 in My Application?

Register and coil data from your Modbus RTU slaves is concatenated in an ASCII string. Data from the TCP/IP device can be parsed into up to 50 segments, assigned a data type and then delivered to a user-defined register and coil locations on Modbus RTU.

It's really that simple. Need to modify your data as it passes from one protocol to the other? No problem. Each data mapping you apply can be modified with up to three mathematic functions. Add 4 to a value, multiply by 4 and divide by 10 with ease.

Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.
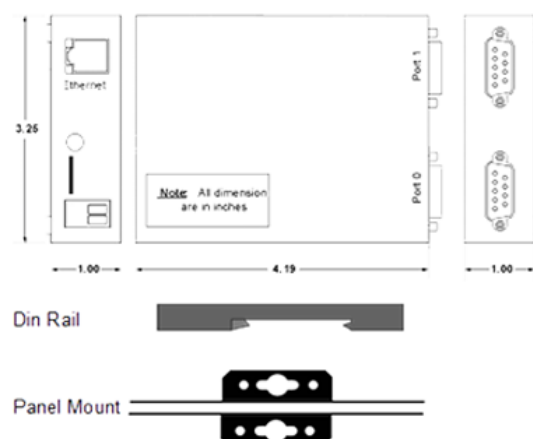
When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.

| RTU Slaves | 460MMTCP-N700 | Scanners, Printers, and ASCII Devices |

A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: **To move your data where you need it, when you need it, and how you need it.**

Modbus RTU Master

Operation Mode	Modbus RTU Master
Function Codes Supported	1,2,3,4,5,6, 15 & 16
Swapping	Byte and Word Swapping
Maximum Modbus RTU Slave Devices	32
Number Read/Write Scan Lines per RTU Slave Device	200 Total - 100 reads & 100 writes
Scan Line Support	Up to 125 Registers or 512 Coils

Ethernet TCP/IP

Operation Mode	Client or Server
Maximum Number of Devices Supported	10
Maximum Number of Characters Transferred	1024
Delimiter Processing	Incoming delimiters can be automatically removed; Outgoing delimiters automatically added if configured
Parsing	Parse String of ASCII Data in up to 50 Segments by Delimiter or Offset
Concatenation	Concatenate up to 50 segments/strings of ASCII data with optional delimiter

INCLUDED WITH GATEWAY

3' power cable with flying leads	5-year hardware warranty
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff
Manual	

ELECTRICAL / ENVIRONMENTAL

DC Input Voltage	12-24 VDC
Maximum Baud Rate	115K baud
Operating Temperature	-40 C to 85 C
Certification	RoHS-Compliant, UL, CUL, CE Approvals

ENCLOSURE / HARDWARE

Size	4.19" x 3.25" x 1"
Weight	6.5 oz
Enclosure Type	Anodized Aluminum
Mounting	Din rail or panel mount
LEDs	Power LED, Ethernet link/data LED, & Ethernet speed LED

GATEWAY FEATURES & FUNCTIONS

Alarming	Set <, <=, >, >=, ==, !=, and change-of-state rules on any data moving through the gateway. If alarm rule is triggered an email notification can be sent.
Gateway Security	You can configure up to 9 different users access to diagnostic and configuration screens.
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.

Din Rail

Panel Mount

NOT EXACTLY WHAT YOU WERE LOOKING FOR?
Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.

CATALOG #	DESCRIPTION
460MMTCP-N700	Connects up to 32 Modbus RTU slaves with as many as 10 Ethernet TCP/IP devices

Made in the **U.S.A.**

Always In **Stock**

Ready to **Ship**

Expert **Support**

Real Time Automation, Inc.   solutions@rtautomation.com   1-800-249-1612