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### **Real Time Automation Gateways**

## 460ESDFM-N700

# Turn Your Serial DF1 PLCs into an EtherNet/IP Adapter with Wireless Capabilities

#### **FEATURES**

- Fully configurable
  EtherNet/IP adapter
- Supports up To 480 bytes of input and 480 bytes of output data
- Support for PLC5, SLC and MicroLogix PLCs
- Connect up to 32 DF1 serial devices
- Effortless Browser Based Configuration, no programming software is required
- Simple data translation allows you to manipulate data as it passes between protocols
- Guaranteed Stock
- 5-Year Hardware Warranty

#### Map Your Legacy PLC Data Tables into EtherNet/IP Adapter I/O

You can now make your legacy serial PLCs look like an EtherNet/IP adapter! Any of your old, serial PLCs like the PLC5, SLC, or MicroLogix can now provide cyclic data to an EtherNet/IP scanner. Connect to your EtherNet/IP scanner over Wi-Fi using Wi-Fi IEEE 802.11 b/g/n at 2.4GHz with AES encryption 128-bit.

It's the perfect tool to keep those old legacy PLCs from the scrap pile and extend their useful life.

#### How Do I Use the 460ESDFM-N700 in My Application?

For most applications, the mapping is very straightforward. PLC data table values (like N7:200 and F9:1) are mapped directly into the input and output assemblies of the cyclic data transfer.

It's really that simple. Need to modify your data as it passes from one protocol to the other? No problem. Each data mapping you apply can be modified with up to three mathematic functions. Add 4 to a value, multiply by 4 and divide by 10 with ease.

#### Why Use Real Time Automation as a Gateway Supplier?

While there are certainly other companies offering protocol gateways, there is no one who provides the level of support and service that you receive from RTA.

When you call, a live person answers the phone. When you talk with sales, you will get honest answers and recommendations. When you get support, it is from an engineer who had a hand in the product's development, and support doesn't require a ticket or 24-hour wait.



A Solution, A Philosophy, the RTA Way. We understand the long hours spent on a factory floor and the pressure to keep a line running and product flowing. That's how Real Time Automation came to be. You want easy-to-use solutions where the hardest part is to open the box. You need customer support second to none. If you get all that and a fun customer experience all the better. Thirty years later, our mission remains the same: To move your data where you need it, when you need it, and how you need it.

## Specification

EtherNet/IP Adapter		
Operation Mode	Class 1 I/O Adapter	
Message Support	Implicit Class 1 Cyclic I/O, Explicit Class 3 and UCMM Supported	
Data Types	BIT8,16 & 32; INT8, 16, 32 & 64; UINT8,16, 32 & 64; Float & Double	
Maximum EtherNet/IP Scanner Devices	Up to 10 can listen, only 1 can write I/O	
Maximum Data Supported	Up to 480 bytes in each direction	
Maximum IO Scan Rate	20 msec	
DF1 Master		
Operation Mode	DF1 Master Full Duplex and DF1 Master Half Duplex	
PLCs Supported	MicroLogix 1000, SLC 5/03 5/04 5/05, most PLC5s	
Maximum number of Devices supported	1 in Full Duplex Mode, 32 in Half Duplex	
Data Type Supported	100 Integers or 100 Binaries, or 50 floats, 82 character string per Scan line	
Scan Lines	100 input / 100 output	
Physical Connections	RS-485 and RS-232	
INCLUDED WITH GATEWAY		
3' power cable with flying leads	5-year hardware warranty	
IPSetup software – automatically locates RTA gateway on the network	Unlimited firmware feature upgrades for life	
CAT5 crossover cable for direct connection to PC during programming	Complete, unlimited access to our industry leading support staff	
Optional: Generic 1761-CBL-PM02 Cable	Optional: NULL Modem Cable	

#### ELECTRICAL / ENVIRONMENTAL

ELECTRICAL / ENVIRONMENTAL		
DC Input Voltage	12-24 VDC	
Maximum Baud Rate	115K baud	
Operating Temperature	-40 C to 85 C	
Certification	RoHS-Compliant, UL, CUL, CE Approvals	
ENCLOSURE / HARDWARE		Ithernet a boot
Size	4.19" x 3.25" x 1"	
Weight	6.5 oz	3,25
Enclosure Type	Anodized Aluminum	
Mounting	Din rail or panel mount	Note: Al dimension
LEDs	Power LED, Ethernet link/data LED, & Ethernet speed LED	
<b>GATEWAY FEATURES &amp; FUNCTI</b>	ONS	- 100 100
	Set <, <=, >, >=, ==, !=, and change-of-state rules	
Alarming	on any data moving through the gateway. If alarm	Din Rail
	rule is triggered an email notification can be sent.	
	You can configure up to 9 different users access to	
Gateway Security	diagnostic and configuration screens.	Panel Mount
Translation Table	Allows for data manipulation during protocol translation. Scaling and other data format changes can occur in the gateway.	• • •
Status and Counters	Protocol specific status, counters, and error messages are accessible within the gateway's diagnostics page. They can also be delivered to a connected device.	NOT EXACTLY WHAT YOU WERE LOOKING FOR? Real Time Automation offers a full line of gateway products. Give us a call at 1-800-249-1612. Or, check out a listing at www.rtautomation.com/products. We also offer customizations for unique applications.
Diagnostic Logging Page	Allows users to see and log start up sequences, protocol specific messages & error messages.	

CATALOG #	DESCRIPTION
460ESDFM-N700	Connects an EtherNet/IP Scanner with as many as 32 DF1 Slaves





U.S.A.







**Real Time Automation, Inc.** 

solutions@rtautomation.com

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1-800-249-1612